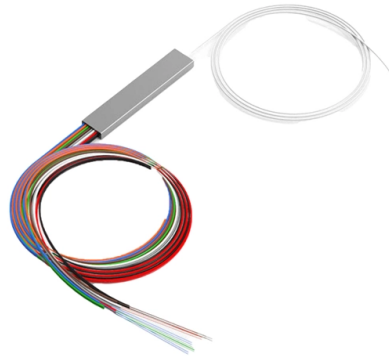


## Construction Site Electrical Distribution Box Assembly



### Overview

ENERGYBOX Assemblies for Construction Sites (ACS) We recommend to install these distribution boards in civil building sites, market areas, outdoor events.

### Key Takeaways

The assembly of a construction site electrical distribution box involves design, material preparation, enclosure fabrication, component installation, wiring, safety testing, and final inspection to ensure reliable and safe power distribution.1. Design and Planning

Before assembly, engineers create CAD drawings and 3D models of the distribution box based on site requirements, load calculations, and applicable standards (IEC, ANSI) ( ). This stage defines the dimensions, IP/NEMA protection level, component layout, and future expansion capacity. Proper planning ensures compatibility with site equipment such as welding machines, pumps, lighting, and temporary machinery ( ).

#### 2. Material Preparation

High-quality steel or stainless steel sheets are selected depending on indoor or outdoor use. Protective coatings, powder paint, and anti-rust treatments are applied to enhance durability ( ). Each batch undergoes thickness, hardness, and corrosion resistance tests to ensure long-term reliability.

#### 3. Enclosure Fabrication

The enclosure is cut, bent, and formed using CNC laser cutting and punching machines. Holes for switches, breakers, and cable entry points are precisely made ( ). For pre-wired construction site panels like ENERGYBOX, the enclosure is made of fire-resistant technopolymer, which is lightweight, reusable, and suitable for temporary installations ( ).

#### 4. Component Installation

Key components such as MCCBs (Molded Case Circuit Breakers), MCBs (Miniature Circuit Breakers), RCDs, isolator switches, and busbars are mounted inside the enclosure ( ). Proper spacing is maintained for ventilation and future upgrades. Earthing terminals are installed to ensure safety.

#### 5. Wiring and Cable Management

Cables are routed and dressed neatly to prevent interference and allow easy maintenance. Load distribution is calculated to ensure each circuit receives the correct current. Pre-wired panels simplify this step, reducing on-site labor ( ). Cable entry points are sealed to maintain IP protection against dust and moisture.

#### 6. Safety Testing

After assembly, the distribution box undergoes electrical safety tests, including insulation resistance, grounding continuity, and load testing ( ). IP tests verify dustproof and waterproof performance. This ensures the box can safely handle construction site conditions.

#### 7. Installation on Site

The distribution box is installed at a safe, accessible location, away from water, flammable substances, and corrosive materials ( ). For temporary construction sites, boxes can be wall-mounted or placed on supports. Adequate clearance is left for ventilation and maintenance.

#### 8. Final Inspection and Commissioning

A final quality check confirms that all components are correctly installed, wiring is secure, and safety standards are met ( ). Once approved, the box is connected to the main power supply, and circuits are energized for use.

#### Summary

The construction site electrical distribution box assembly process combines precise design, robust material selection, careful component installation, organized wiring, and rigorous safety testing. Following these steps ensures reliable, safe, and efficient power distribution for temporary or permanent construction site operations ( ).

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