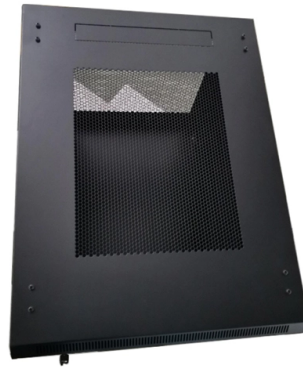


Installation of ladder-type composite cable trays



Overview

This document provides a method statement for installing cable ladder, tray, and perforated tray with support.

Key Takeaways

Ladder-type composite cable trays should be installed following careful planning, proper support spacing, and adherence to safety and load standards to ensure durability and accessibility. Pre-Installation Planning

Successful installation begins with thorough planning. Review approved shop drawings to determine tray routes, lengths, and locations, ensuring horizontal and vertical runs avoid clashes with other services and allow sufficient clearance for cable pulling and future maintenance. Order 10-15% extra material to account for cuts, modifications, and unexpected changes. Inspect all materials upon delivery for damage or discrepancies and store them horizontally on flat surfaces with timber supports to prevent warping or moisture damage.

Tools and Materials

Essential materials include ladder-type composite trays, fittings, threaded rods, 'L' angles or slotted channels, nuts, and metal plugs. Tools typically include chalk lines, laser levels, drills, wrenches, and measuring devices. Ensure all tools comply with contract and safety requirements.

Support and Mounting

Mark support locations along the planned route, typically spaced 1.2–2.5 meters apart depending on tray size and load . Use threaded rods with appropriate anchors to secure supports, and attach 'L' angles or slotted channels to hold the trays. Provide additional support at bends, branches, and offsets to prevent sagging . Center-hung supports allow easier cable installation and reduce stress on the tray .

Installation Procedure

- Mark the route using a chalk line or laser level to ensure alignment .
- Install supports at marked intervals and secure them firmly.
- Place ladder trays onto supports, ensuring proper alignment and level.
- Connect tray sections using manufacturer-specified fittings and fasteners.
- Check load capacity to ensure trays can support the weight of cables and future expansion .
- Verify clearances for maintenance access and compliance with fire safety and electrical codes .

Safety and Compliance

Only qualified personnel familiar with electrical hazards and local codes should perform installation . Ladder trays are designed to support cables, not personnel, and should not be used as walkways. Follow relevant standards such as BS EN 61537 for tray systems and BS 6946 for channel supports . Ensure proper labeling and documentation for future maintenance and modifications .

Environmental Considerations

Select composite materials resistant to corrosion, UV exposure, chemicals, and temperature extremes for outdoor or industrial environments . Maintain accessibility for inspection and cable management while protecting trays from mechanical damage. By following these steps, ladder-type composite cable trays can be installed efficiently, safely, and in compliance with industry standards, ensuring long-term reliability and ease of maintenance.

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The ladder type design features horizontal rails (rungs) connected by vertical posts (side rails), providing a secure and accessible

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4.2 Installation – Mark on site the raceway location of cable trays and cable ladders as per the latest approved shop drawings. –

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2.2 Structural characteristics When considering the installation of the cable supports system it is imperative to avoid the cutting or

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On completion of cable tray/ ladder installation including fittings, inspect exposed finish. Remove burrs & construction

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