

## Sealing requirements for explosion-proof distribution boxes



### Overview

Explosion-Proof Distribution Boxes: Special Installation Requirements  
Life-Saving Insight: The California blast investigation revealed standard explosion-pr.

### Key Takeaways

Effective sealing of explosion-proof distribution boxes relies on proper use of sealing fittings, flameproof joints, and adherence to IEC/EN standards to prevent ignition of explosive atmospheres.

#### Key Principles of Sealing

Explosion-proof distribution boxes are designed to prevent sparks, arcs, or high temperatures from igniting surrounding explosive gases or dust. The main sealing measures include:

- **Sealing Fittings and Cable Glands:** Use certified sealing fittings or cable glands to maintain physical separation and limit flame passage. These fittings must be installed according to manufacturer instructions, with the correct sealing material and proper filling of the joint (up to 40% of the fitting section if multiple conductors are present) to ensure integrity .
- **Flameproof Joints and Sealing Rings:** The enclosure should include flameproof joints and sealing rings that prevent explosive gases from entering the box. Proper alignment and torque of covers and joints are critical to maintain the explosion-proof rating .

- **Double Sealing for Wall Penetrations:** When cables pass through walls or partitions, double sealing with flameproof putty and compression glands is recommended to prevent leakage of explosive mixtures .

- **Material Selection:** Choose corrosion-resistant materials such as stainless steel or aluminum alloys for the enclosure and fittings, especially in humid or chemically aggressive environments .

- **Isolation and Partition Sealing:** Install isolation sealing boxes when transitioning from hazardous zones to safe areas to prevent explosive mixtures from spreading .

#### Compliance and Standards

- Follow IEC 60079-14 / EN 60079-14 standards for design, installation, and selection of entry systems .

- Ensure the enclosure meets the required IP rating (IP65 or higher) to prevent ingress of dust and moisture, which could compromise sealing .

- Verify that all components, including breakers, fuses, and internal wiring, are compatible with the explosion-proof type (Ex d, Ex e, Ex i) and hazardous area classification (Zone 0/1/2 or 20/21/22), .

#### Installation and Maintenance

- **Designer Responsibilities:** Properly size sealing fittings, select appropriate materials, and ensure correct filling and placement according to standards .

- **Installer Responsibilities:** Execute the design accurately, ensuring all sealing fittings and joints are correctly mounted and tightened .

- **Safety Supervisor:** Inspect and verify that installation meets project specifications and standards, checking the functionality and sealing integrity .

- **Maintenance Technician:** Perform routine inspections, cleanings, and checks to maintain sealing effectiveness and prevent degradation over time .

#### Practical Tips

- Avoid using non-certified components or makeshift connections, as these can compromise explosion-proof integrity .

- Minimize the number of wall penetrations and cable entries to reduce potential leakage points .

- Document all installation and maintenance activities to ensure traceability and compliance with safety regulations . By following these sealing measures, explosion-proof distribution boxes can maintain their protective function, ensuring safety in hazardous environments while complying with international standards.

## Article Content

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